



Design by Ben Wickland  
Its Tristan Creees in photo,  
not Ben by God.

Warrantee void if lent to  
Australian National Mens Team

## Parts for Base

2 x 12 foot by 1.5 in dia. ABS cellular core pipe  
1 x 3 foot by 1.5 in dia. ABS cellular core pipe  
2 x 12 foot by 4 in dia. ABS cellular core pipe  
4 x 4 in dia. ABS end caps  
2 x 1.5 in dia. T WYE ( 30 deg.) ABS  
1 x tin of ABS cement (250 ml)

Hardware (use stainless, or buy spares)  
One bolt (approx. 5 inch, nut, 3 washers)  
4 x 2.25 inch hose clamp (check it fits)  
4 x 5 inch hose clamp  
8 x 1 inch metal rings  
5 x 2 inch carabiners

Rope – approx. 50 feet, non-stretch, water resistant,

Electrical tape

## Parts for Net:

Paint (white and red works good – 6 inch bands)  
Gill net – Tristan got this off the docks  
2 x 10 ft x 1.5 inch dia. ABS cellular core pipe  
4 x 1.5 inch dia. ABS 90 deg. Elbows  
4 x 1.5 inch dia ABS T parts

Tools: crosscut saw, flathead screwdriver,  
knife, lighter, paint brush, tape measure

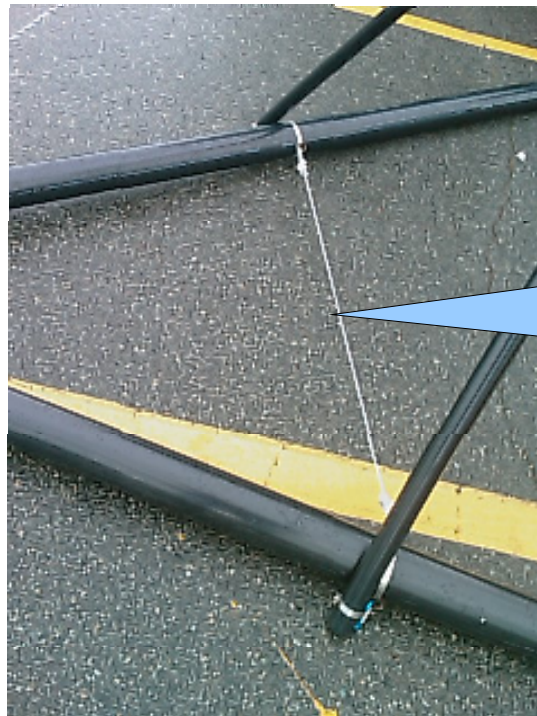


Seal 4 inch pipes  
with end caps,  
glue

If the base pipes  
develop a slow leak,  
then drill a couple  
holes on opposite  
sides, near end cap,  
drain and tape over  
the holes.



Secure 4 inch  
pipes together  
at one end with  
hose clamps,  
rings, carabiner



Rope holds 4  
inch pipes at  
approx. 70 to 90  
deg to each  
other





Carabiner clamped to upright connects to ring on outside of 4 inch pipe

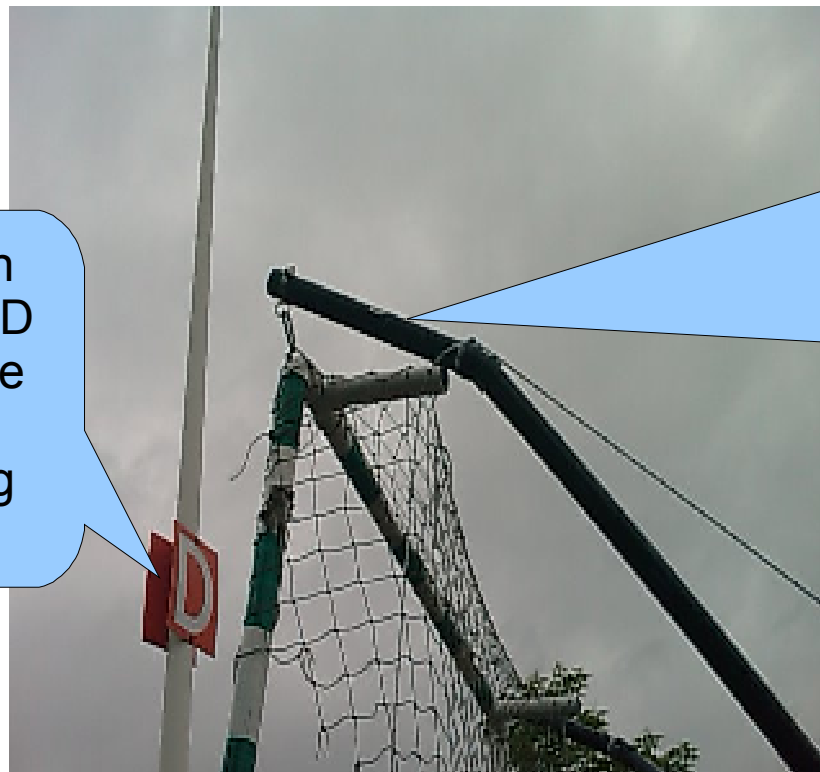
Tie rope to uprights, as a "V", should be able to set this length to get net 2 m above water, then use carabiner for quick takedown and setup.



pin uprights together with bolt – find this place by setting it up first, then tape, then drill hole, bolt not tight, allow to scissor

Uprights located at 6.5 ft along 4 inch pipe.

Work in section D of Home Depot Parking Lot



18 inch extensions on 30 deg. Elbows – orient after pinning uprights (this is the hardest part to get right) attach ring to extension, use carabiners to attach to net to ring.