



Design by Ben Wickland
Its Tristan Crees in photo,
not Ben by God.

Warranty void if lent to
Australian National Mens Team

Parts for Base

2 x 12 foot by 1.5 in dia. ABS cellular core pipe
1 x 3 foot by 1.5 in dia. ABS cellular core pipe
2 x 12 foot by 4 in dia. ABS cellular core pipe
4 x 4 in dia. ABS end caps
2 x 1.5 in dia. T WYE (30 deg.) ABS
1 x tin of ABS cement (250 ml)

Hardware (use stainless, or buy spares)

One bolt (approx. 5 inch, nut, 3 washers)
4 x 2.25 inch hose clamp (check it fits)
4 x 5 inch hose clamp
8 x 1 inch metal rings
5 x 2 inch carabiners

Rope – approx. 50 feet, non-stretch, water
resistant,

Electrical tape

Parts for Net:

Paint (white and red works good – 6 inch bands)
Gill net – Tristan got this off the docks
2 x 10 ft x 1.5 inch dia. ABS cellular core pipe
4 x 1.5 inch dia. ABS 90 deg. Elbows
4 x 1.5 inch dia ABS T parts

Tools: crosscut saw, flathead screwdriver,
knife, lighter, paint brush, tape measure

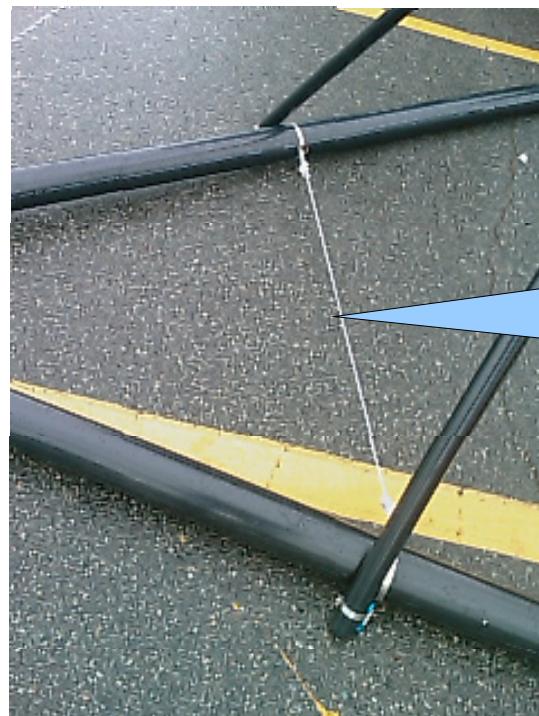


Seal 4 inch pipes
with end caps,
glue



Secure 4 inch
pipes together
at one end with
hose clamps,
rings, carabiner

If the base pipes
develop a slow leak,
then drill a couple
holes on opposite
sides, near end cap,
drain and tape over
the holes.



Rope holds 4
inch pipes at
approx. 70 to 90
deg to each
other

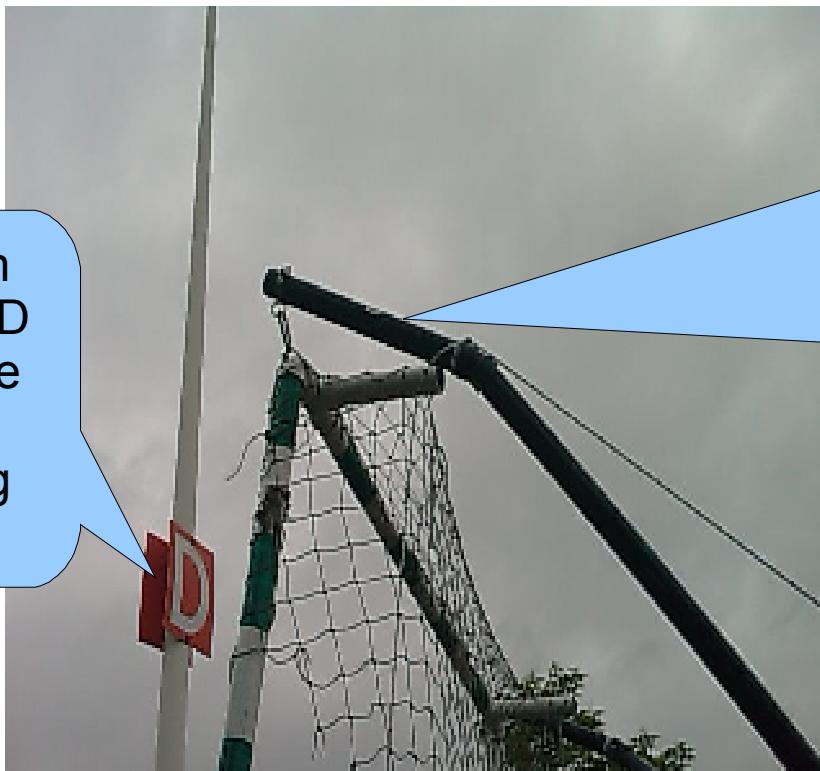


Carabiner clamped to upright connects to ring on outside of 4 inch pipe



pin uprights together with bolt – find this place by setting it up first, then tape, then drill hole, bolt not tight, allow to scissor

Uprights located at 6.5 ft along 4 inch pipe.



Tie rope to uprights, as a "V", should be able to set this length to get net 2 m above water, then use carabiner for quick takedown and setup.

Work in section D of Home Depot Parking Lot

18 inch extensions on 30 deg. Elbows – orient after pinning uprights (this is the hardest part to get right)
attach ring to extension, use carabiners to attach to net to ring.